



AVAILABLE ATTACHMENTS & ACCESSORIES

- 215211 PRO MAXI-CUT
- 21560030 ECHOMATIC PRO HEAD
- 21560050 SRM ECHOMATIC HEAD (*Standard*)
- 21560055 UNIVERSAL TRIMMER HEAD
- 21560056 RAPID LOADER 2 LINE HEAD
- 21560060 SRM MANUAL DUAL LINE HEAD
- 99944200200 SHOULDER STRAP KIT
- 99944200220 HEAVY DUTY 4 LINE FIXED HEAD
- 99944200221 RAPID LOADER 3 LINE HEAD
- 99944200230 SRM SEMI-AUTO DUAL LINE HEAD
- 99944200250 ECHOMATIC II TRIMMER HEAD

SB MODELS ONLY

- 99944200470 EDGER ATTACHMENT
- 99944200480 HEDGE CLIPPER ATTACHMENT
- 99944200510 CULTIVATOR ATTACHMENT
- 99944200530 POWER PRUNER ATTACHMENT
- 99944200540 TRIMMER ATTACHMENT
- 99944200550 PROSWEEP ATTACHMENT
- 99944200560 PROTHATCH ATTACHMENT
- 99944200590 ARTICULATING HEDGE CLIPPER ATTCH
- 99944200600 80 TOOTH BLADE TRIMMER ATTACHMENT
- 99944200610 RAPID LOADER ATTACHMENT
- 99944200620 PROPADDLE ATTACHMENT
- 99944206000 CRACK CHASER

PARTS CATALOG
**TRIMMER/
 BRUSHCUTTER**

25.4cc

MODEL: SERIAL NUMBERS

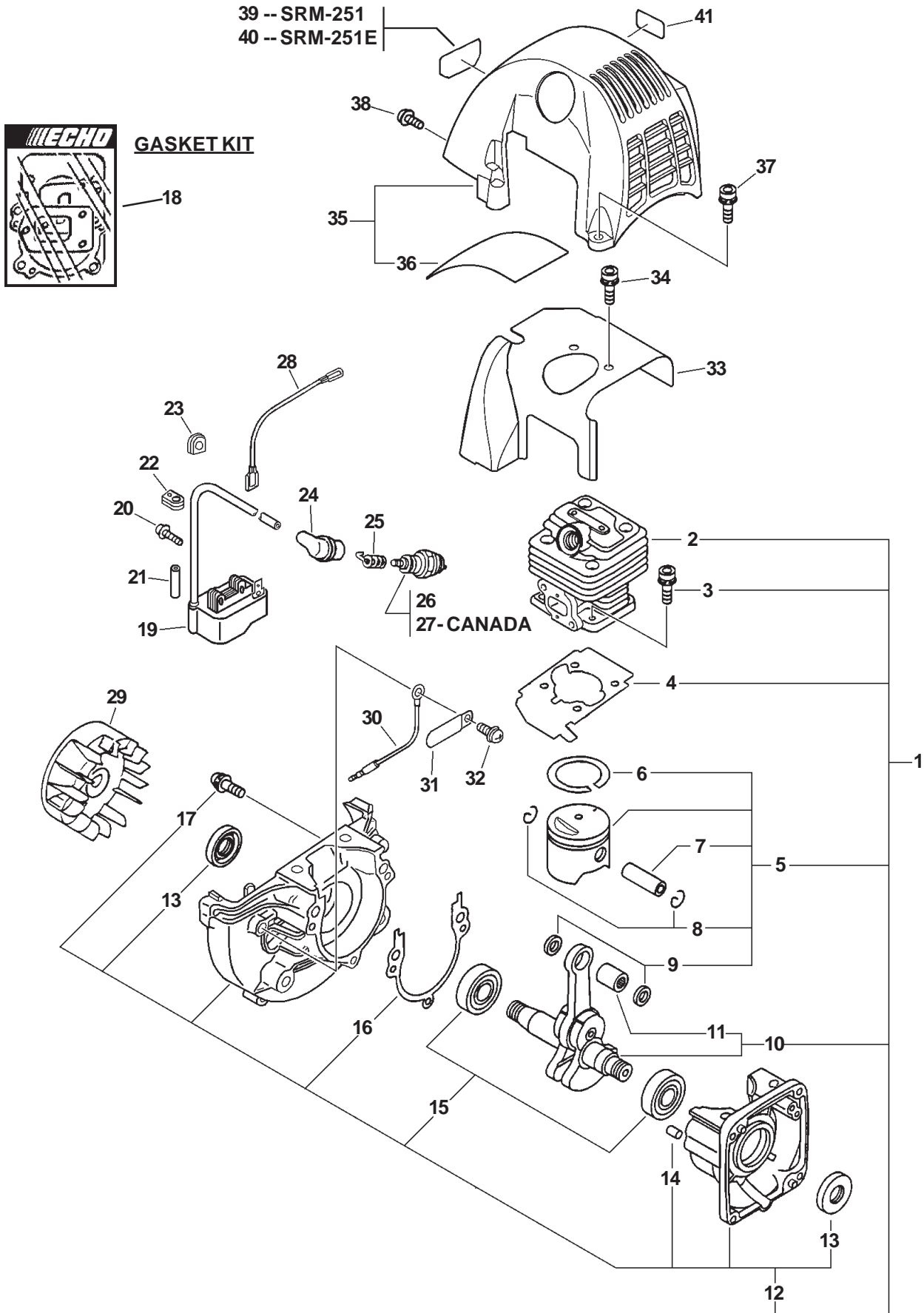
SRM-251: 09001001-09999999

SRM-251E: 08001001-08999999
10001001-10999999

ECHO, INCORPORATED

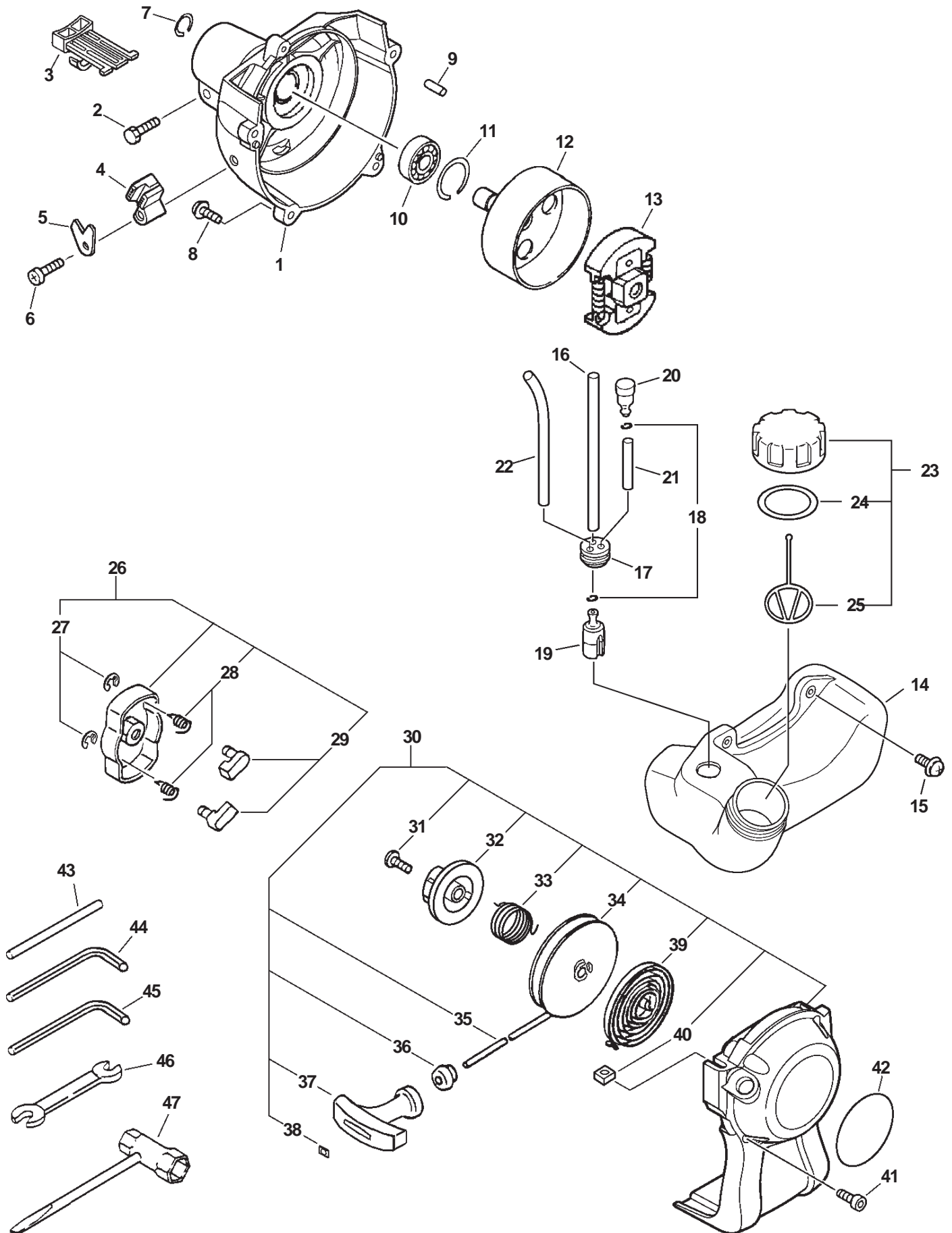
400 Oakwood Road Lake Zurich, Illinois 60047

WWW.ECHO-USA.COM



SRM-251, 251E**ENGINE, SHORT BLOCK, IGNITION, CYLINDER COVER**

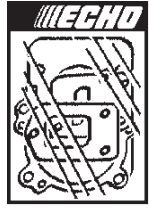
ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
<u>OPTIONAL ENGINE REPOWER</u>				
1	SB1081	1	SHORT BLOCK	INCLUDES ITEMS 2-17
2	A130000671	1	CYLINDER	
3	90016205025	4	BOLT 5X25	
★ 4	V100000181	1	GASKET, CYLINDER	
5	P021008221	1	PISTON KIT	INCLUDES ITEMS 6-9
6	A101000100	1	RING, PISTON	
7	V606000000	1	PIN, PISTON	
8	10001504630	2	CIRCLIP, PISTON PIN	
9	10001411520	2	SPACER, PISTON PIN	
10	A011000370	1	CRANKSHAFT ASY	INCLUDES ITEMS 11
11	V553000010	1	BEARING, NEEDLE	
12	P021008231	1	CRANKCASE KIT	INCLUDES ITEMS 13-17
13	10021242031	2	OIL SEAL	
14	10021503930	2	DOWEL PIN	
15	9403536201	2	BEARING, BALL	
★ 16	10024242030	1	GASKET, CRANKCASE	
17	90016205028	3	BOLT 5X28	
★ Also Included In GASKET KIT				
18	P021008721	1	GASKET KIT	
19	A411000210	1	COIL, IGNITION	
20	90016204020	2	BOLT 4X20	
21	V475003380	1	TUBE	
22	V135000030	1	GROMMET	
23	15611004920	1	GROMMET	
24	A427000012	1	CAP, SPARK PLUG	
25	A426000010	1	TERMINAL, SPARK PLUG CAP	
26	15901019830	1	SPARK PLUG -- BPM-8Y	
27	A425000000	1	SPARK PLUG -- BPMR-8Y	CANADA MODELS
28	16201004561	1	LEAD, IGNITION	
29	A409000210	1	FLYWHEEL	
30	16201452930	1	LEAD, GROUND	
31	15911621231	1	CLAMP	
32	90024205010	1	SCREW 5X10	
33	A160000690	1	SHIELD, CYLINDER	
34	90010605008	2	BOLT 5X8	
35	P021008250	1	CYLINDER COVER ASY	INCLUDES ITEMS 36
36	A209000010	1	INSULATOR	
37	9114005012	1	BOLT 5X12	
38	V202000030	1	BOLT 4	
39	X503006150	1	LABEL, MODEL -- SRM-251	
40	X503006160	1	LABEL, MODEL -- SRM-251E	
41	89016006361	1	LABEL, CAUTION - HOT	



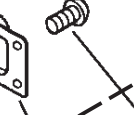
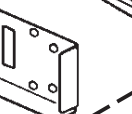
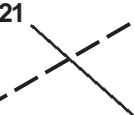
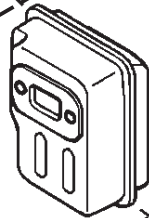
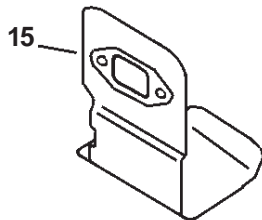
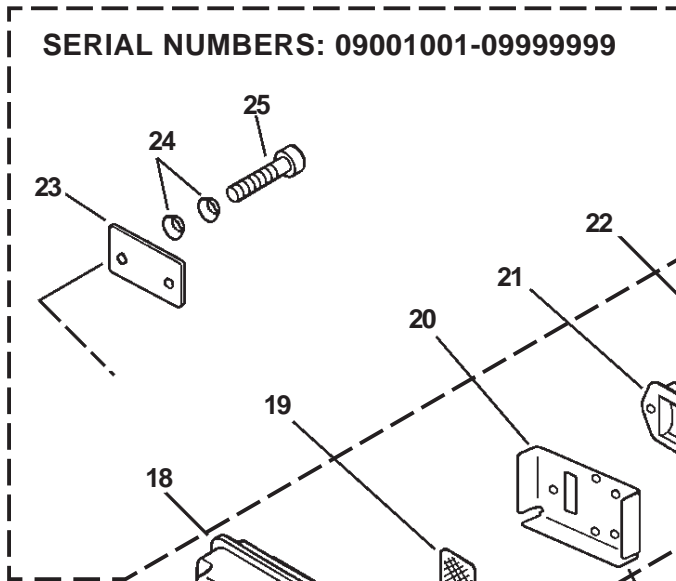
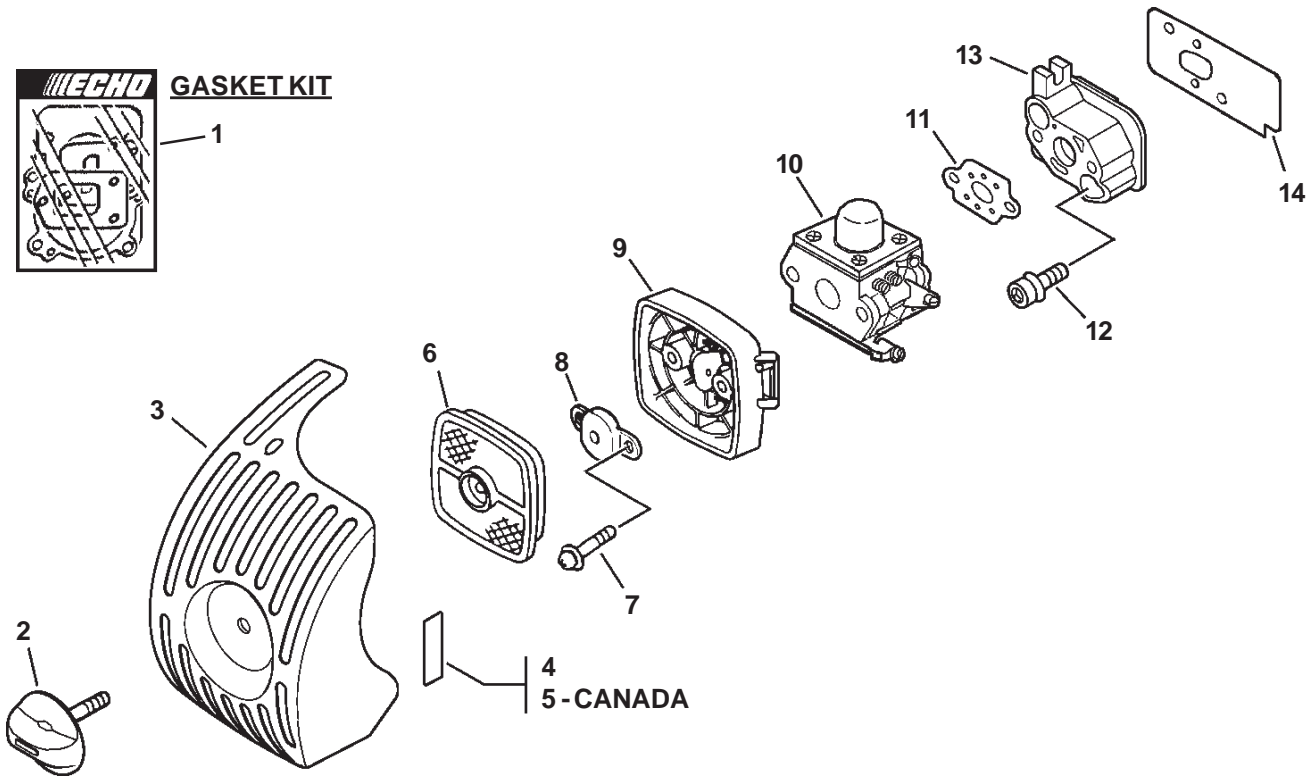
SRM-251, 251E

FANCASE, CLUTCH, FUEL SYSTEM, STARTER, TOOLS

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	A172000550	1	FAN COVER	
2	90016205028	1	BOLT 5X28	
3	V491000150	1	CLIP, CABLE	
4	C482000030	1	HOLDER, CABLE	
5	V150001540	1	COVER, CABLE HOLDER	
6	90023804018	1	SCREW 4X18	
7	90070100012	1	CIRCLIP 12	
8	90016304016	4	BOLT 4X16	
9	10021503930	2	DOWEL PIN	
10	90081406201	1	BEARING, BALL 6201	
11	90070200032	1	CIRCLIP 32	
12	A556000370	1	DRUM, CLUTCH	
13	A056000150	1	CLUTCH ASY	
14	A350000392	1	TANK, FUEL	
15	90023805025	2	SCREW 5X25	
16	V470000580	1	PIPE, FUEL - 3X5X195mm	BULK OPTION: 90014
17	V137000030	1	GROMMET, FUEL	
18	13201309820	2	CLIP	
19	13120507320	1	FILTER, FUEL	
20	A356000030	1	VALVE, CHECK	
21	13201021160	1	PIPE, VENT - 3X5X35	BULK OPTION: 90017
22	13201006460	1	PIPE, RETURN - 3X6X110	BULK OPTION: 90015
23	P021004290	1	FUEL TANK CAP ASY	INCLUDES ITEMS 16-17
24	13101655830	1	GASKET, FUEL CAP	
25	A365000020	1	CONNECTOR, FUEL CAP	
26	A052000180	1	STARTER PULLEY ASY	INCLUDES ITEM 27-29
27	P022002100	2	E-RING	
28	P022006510	2	SPRING, RETURN	
29	P022006850	2	PAWL, STARTER	
30	A051000770	1	STARTER ASY	INCLUDES ITEMS 31-40
31	17723661830	1	SCREW	
32	P022008280	1	PLATE, CAM	
33	P022008270	1	SPRING, DAMPER	
34	P022006830	1	DRUM	
35	P022008260	1	ROPE - 3X700mm	BULK OPTION: 99944440000
36	17722742030	1	GUIDE, ROPE	
37	17722827030	1	GRIP, STARTER	
38	17724611120	1	CLIP, STARTER ROPE	
39	17722042030	1	SPRING, REWIND	
40	90056500005	2	NUT	
41	90016304016	4	BOLT 4X16	
42	X502000150	1	LABEL, ECHO -- i-30	
43	89751801131	1	TOOL, BAR	
44	89561203430	1	TOOL, L-WRENCH - 3mm	
45	89561000130	1	TOOL, L-WRENCH - 4mm	
46	89511200330	1	TOOL, SPANNER - 8X10	
47	X602000020	1	TOOL, WRENCH W/SCREWDRIVER	



GASKET KIT



SERIAL NUMBERS:
08001001-08999999 & 10001001-10999999

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021008721	1	GASKET KIT	
2	V299000250	1	KNOB, AIR CLEANER LID	
3	A232000271	1	LID, AIR CLEANER	
4	89012152730	1	LABEL, CHOKE	
5	89033252730	1	LABEL, CHOKE	CANADA MODELS
6	13031054130	1	FILTER, AIR	
7	90022005065	2	SCREW 5X65	
8	12901152730	1	PLATE, PREVENT	
9	P021000991	1	CASE, AIR CLEANER	
10	A021001010	1	CARBURETOR -- C1U-K81	
★ 11	V103000200	1	GASKET, INTAKE	
12	90016205025	2	BOLT 5X25	
13	A200000200	1	INSULATOR, INTAKE	
★ 14	V103000210	1	SHIELD, INTAKE	
★ 15	V104000660	1	SHIELD, EXHAUST	
16	A320000330	1	COVER, MUFFLER	
17	90010605020	1	BOLT 5X20	

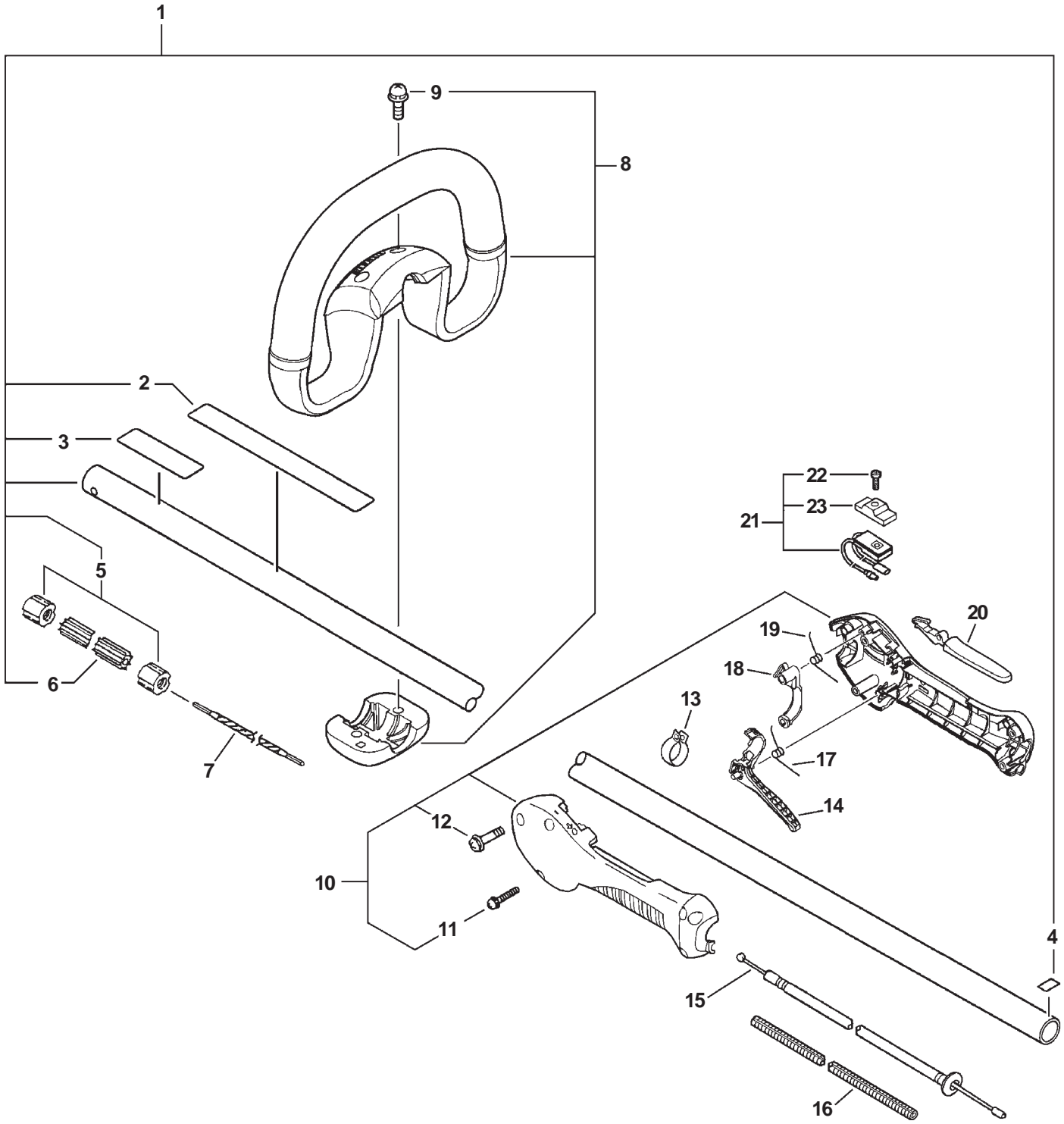
SERIAL NUMBERS: 09001001-09999999

18	A300000521	1	MUFFLER	
19	14586240630	1	SCREEN, MUFFLER	
★ 20	V104000072	1	GASKET, EXHAUST	
21	A313000700	1	GUIDE, EXHAUST	
22	9136704012	3	SCREW 4X12	
23	V150000371	1	EYE PLATE	
24	V347000000	4	WASHER, CONICAL	
25	90010505055	2	BOLT 5X55	

SERIAL NUMBERS: 08001001-08999999 & 10001001-10999999

26	14581011520	1	MUFFLER	
27	14586240630	1	SCREEN, MUFFLER	
★ 28	14586642031	1	GASKET, EXHAUST	
29	A313000690	1	GUIDE, EXHAUST	
30	90024204010	3	SCREW 4X10	
31	90060000005	2	WASHER 5	
32	90010505050	2	BOLT 5X50	

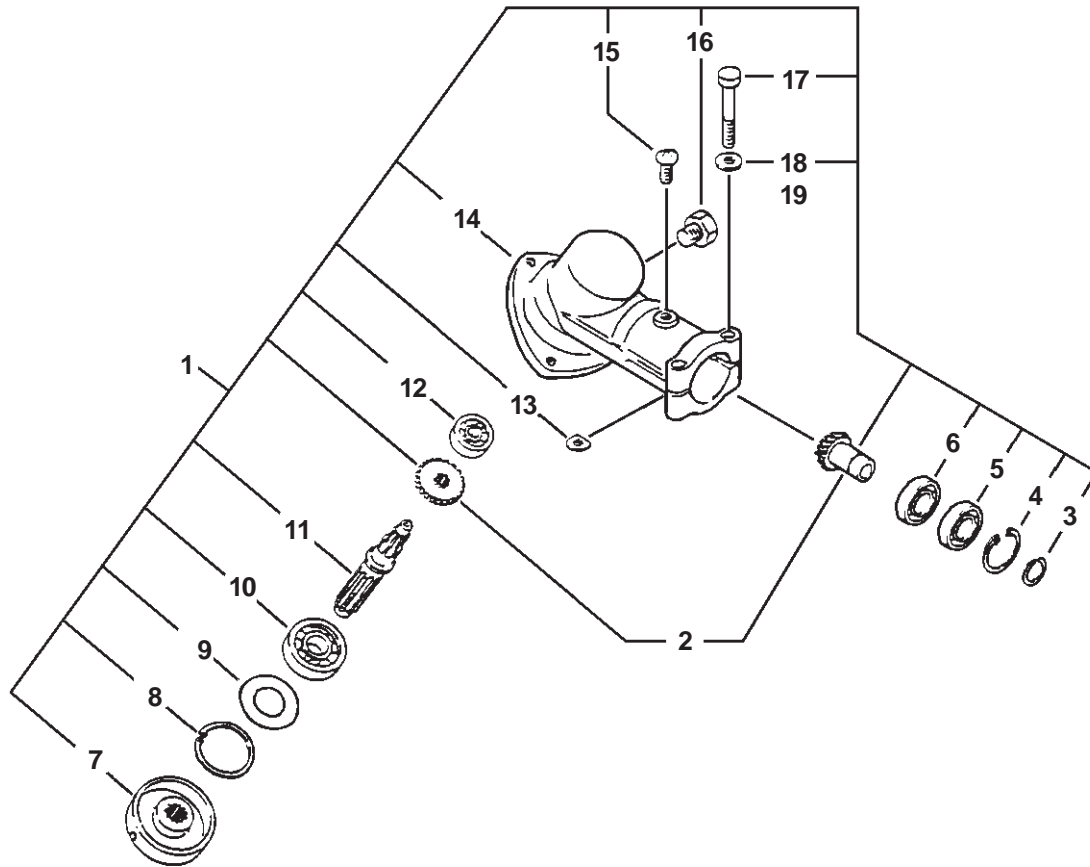
★ Also Included In GASKET KIT



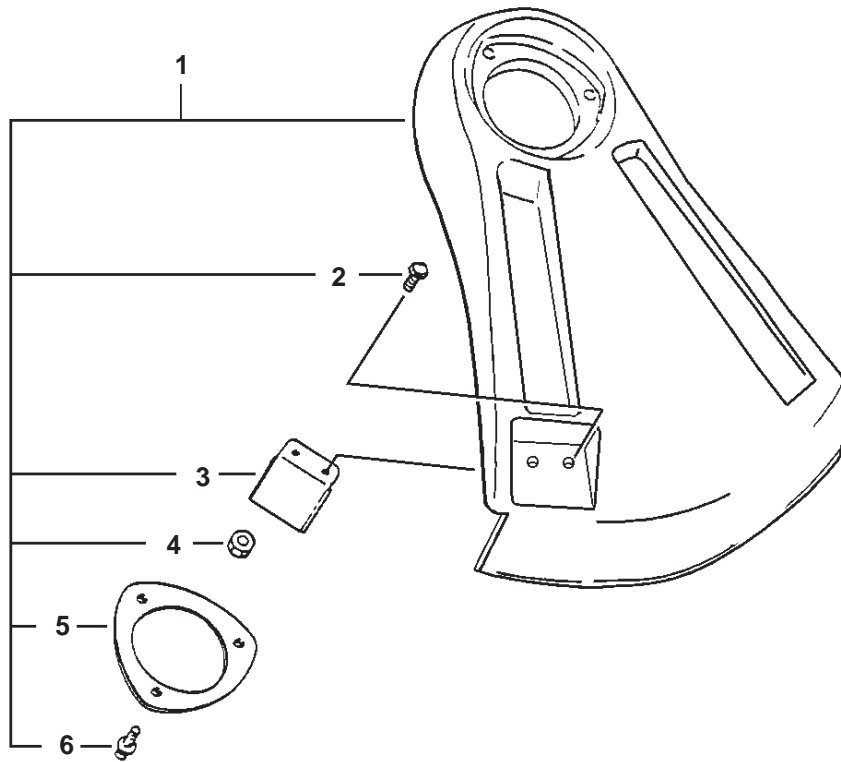
SRM-251, 251E

HANDLES, THROTTLE CABLE, DRIVESHAFT

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	61060944730	1	MAIN PIPE ASY	INCLUDES ITEMS 2-6
2	89016054130	1	LABEL, CAUTION	
2	89031749030	1	LABEL, CAUTION - CANADA	
3	89022809560	1	LABEL, CAUTION - SPANISH	
4	89015204930	1	LABEL, ALIGNMENT	
5	61024644730	2	STOPPER	
6	61021744730	1	LINER	
7	61001344730	1	DRIVESHAFT - FLEXIBLE	
8	P021008322	1	FRONT HANDLE ASY	INCLUDES ITEM 9
9	90024205040	2	SCREW 4X40	
10	P021008330	1	HANDLE GRIP ASY	
11	88995021060	4	SCREW	
12	90023805020	2	SCREW 5X20	
13	V495000680	2	BAND	
14	C450000180	1	TRIGGER, THROTTLE	
15	V430001390	1	CABLE, THROTTLE	
16	V475003390	1	TUBE	
17	V452000210	1	SPRING, THROTTLE RETURN	
18	C453000150	1	LOCKOUT, THROTTLE	
19	V452000240	1	SPRING, THROTTLE LOCKOUT	
20	C460000050	1	LOCKOUT, THROTTLE CONTROL	
21	A440000570	1	IGNITION SWITCH KIT	INCLUDES ITEMS 22-23
22	9154503010	1	SCREW 3X10	
23	A444000020	1	KNOB, SWITCH	



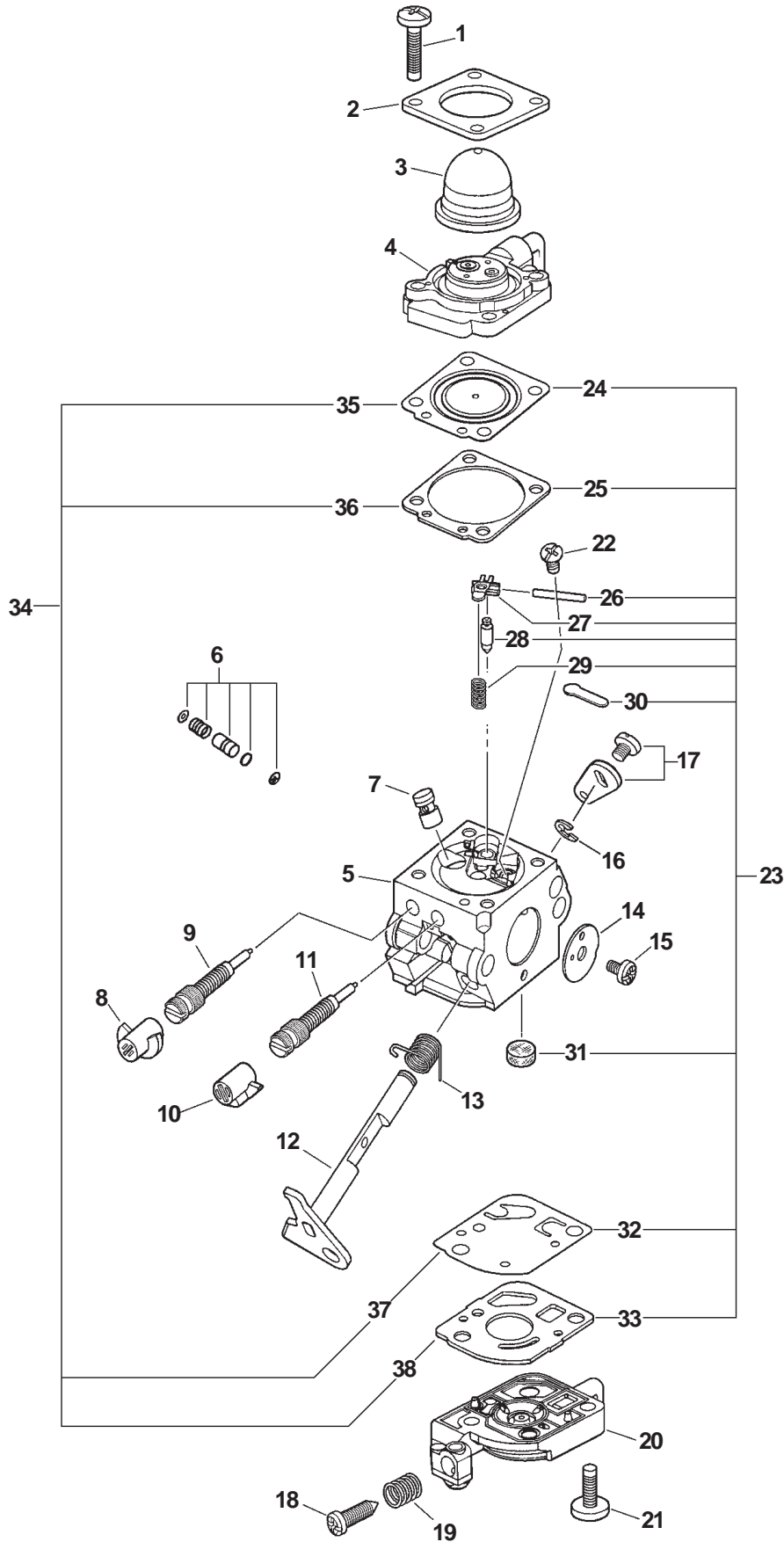
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1	P021008180	1	GEAR HOUSING ASY	INCLUDES ITEMS 2-18
2	61030044830	1	GEAR SET	
3	90070600010	1	CIRCLIP 10	
4	90070200022	1	CIRCLIP 22	
5	9406306900	1	BEARING, BALL 6900Z	
6	9406006900	1	BEARING, BALL 6900	
7	C535000210	1	PLATE, ADAPTER - UPPER	
8	90070200032	1	CIRCLIP 32	
9	V340000130	1	WASHER	
10	90081206201	1	BEARING, BALL 6201	
11	C534000270	1	SHAFT, P.T.O.	
12	9406000609	1	BEARING, BALL 609	
13	61023904130	2	SHIM WASHER	
14	C531000310	1	CASE, GEAR	
15	90024205010	1	SCREW 5X10	
16	61043450031	1	BOLT 8X8	
17	90010005035	2	BOLT 5X35	
18	90060000005	2	WASHER 5	



SRM-251, 251E

PLASTIC SHIELD

ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	P021001392	1	SHIELD ASY	INCLUDES ITEMS 22-26
2	90023805016	2	SCREW 5X16	
3	69901644330	1	CUTTER	
4	90050000005	2	NUT 5	
5	C552000110	1	BRACKET, SHIELD	
6	90023805016	3	SCREW 5X16	



ITEM	PART NUMBER	QTY	DESCRIPTION	REMARKS
	A021001010	1	CARBURETOR--C1U-K81	
1	P005000980	4	SCREW, PURGE BASE	
2	P005000620	1	RETAINER, PURGE PUMP	
3	12538108660	1	PUMP, PURGE	
4	P005001680	1	PURGE BASE ASY	
5	-----	1	BODY, CARBURETOR	NOT AVAILABLE SEPARATELY
6	12530613120	1	PUMP KIT	
7	P005001920	1	NOZZLE, CHECK VALVE	
8	12532939030	1	CAP, MIXTURE LIMITER - HIGH SPEED	
9	12532013310	1	NEEDLE - HIGH SPEED	
10	12532909860	1	CAP, MIXTURE LIMITER - LOW SPEED	
11	12531813120	1	NEEDLE - LOW SPEED	
12	P005001700	1	THROTTLE SHAFT	
13	12531342030	1	SPRING, THROTTLE RETURN	
14	12531649030	1	VALVE, THROTTLE	
15	12531413930	1	SCREW, THROTTLE VALVE	
16	12532713930	1	CLIP, THROTTLE SHAFT	
17	P005001690	1	THROTTLE LEVER KIT	
18	12533406960	1	SCREW, THROTTLE ADJUST	
19	12533306960	1	SPRING, IDLE ADJUSTER	
20	12532412820	1	COVER, FUEL PUMP	
21	12531012820	2	SCREW, FUEL PUMP COVER	
22	12533942030	1	SCREW, METERING LEVER PIN	
23	12530013120	1	REPAIR KIT	INCLUDES ITEMS 24-33
24	-----	1	DIAPHRAGM, METERING	
25	-----	1	GASKET, METERING DIAPHRAGM	
26	-----	1	PIN, METERING LEVER	
27	-----	1	LEVER, METERING	
28	-----	1	VALVE, INLET NEEDLE	
29	-----	1	SPRING, METERING LEVER	
30	-----	1	WELCH PLUG	
31	-----	1	STRAINER	
32	-----	1	DIAPHRAGM, FUEL PUMP	
33	-----	1	GASKET, FUEL PUMP	
34	12530313120	1	GASKET/DIAPHRAGM KIT	INCLUDES ITEMS 35-38
35	-----	1	DIAPHRAGM, METERING	
36	-----	1	GASKET, METERING DIAPHRAGM	
37	-----	1	DIAPHRAGM, FUEL PUMP	
38	-----	1	GASKET, FUEL PUMP	